

# **Formulation**

No. 4002

# Foaming Hand Soap

# **DESCRIPTION**

This formulation features Cola®LuxMCO along with Poly Suga®Quat TM-8610P. It produces a dense, cushiony foam, using mild, high foaming surfactants to minimize irritation and allow for repeat washing without causing excessive dryness.

#### **FORMULATION**

| Order | INCI Name                         | Trade Name                       | %            |
|-------|-----------------------------------|----------------------------------|--------------|
| 1     | Water                             |                                  | qs to 100.00 |
| 2     | Glycerin                          |                                  | 2.00         |
| 3     | Myristamine Oxide                 | Cola®Lux MCO                     | 6.00         |
| 4     | Polyquaternium-77                 | Poly Suga®Quat TM8610P           | 2.00         |
| 5     | Propanediol                       | Zemea <sup>®</sup> 1             | 0.50         |
| 6     | Fragrance                         | Fruity Pineapple WS <sup>2</sup> | 0.20         |
| 7     | Phenoxyethanol Ethylhexylglycerin | Euxyl® PE 9010 <sup>3</sup>      | 0.60         |

# **PROCEDURE**

- 1. With mixing, combine 1-6.
- 2. Heat to 40°C.
- 3. Add 7. Mix until clear.
- 4. Adjust pH as necessary.

# TYPICAL PROPERTIES

Appearance Clear Liquid

pH 6.0 Viscosity 20 cps

#### **SUPPLIERS**

<sup>1</sup>DuPont Tate & Lyle, <sup>2</sup>Orchidia, <sup>3</sup>Schülke & Mayr